## SEKISUI

## Selvol<sup>™</sup>Polyvinyl Alcohol 310

## SALES SPECIFICATION

| Specifications                         |  | Limits         |
|--|--|----------------|
| Hydrolysis, mole%                      |  | 98.40 +/- 0.40 |
| 4% Solution Viscosity, Cp <sup>1</sup> |  | 10.00 +/-1.00  |
| Total Volatiles, wt% <sup>2</sup>      | Max.   | 5.00           |
| Total Organic Volatiles, wt%           | Max.   | 1.00           |
| Methanol, wt%                          | Max.   | 0.90           |
| Ash - ISE, wt% <sup>3</sup>            | Max.   | 1.20           |
| 4% Solution pH <sup>4</sup>            |  | 6.00 +/- 1.00  |
| <sup>1</sup> 4% aqueous solution, 20°C | <sup>3</sup> As % Na <sub>2</sub> 0, corrected volatiles |                |

<sup>2</sup> Total volatiles including water

<sup>3</sup>As % Na<sub>2</sub>0, corrected volatiles <sup>4</sup> 4% aqueous solution

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