



## Selvol™ Polyvinyl Alcohol 325LA

### SALES SPECIFICATION

Specifications		Limits
Hydrolysis, mole%		98.4 +/- 0.4
4% Solution Viscosity, cP <sup>1</sup>		30.0 +/- 1.5
Total Volatiles, wt% <sup>2</sup>	Max.	5.0
Total Organic Volatiles, wt%	Max.	1.0
Methanol, wt%	Max.	0.9
Ash - ISE, wt% <sup>3</sup>	Max.	0.60
4% Solution pH <sup>4</sup>		6.0 +/- 1.0

<sup>1</sup> 4% aqueous solution, 20°C

<sup>2</sup> Total volatiles including water

<sup>3</sup> As % Na<sub>2</sub>O, corrected volatiles

<sup>4</sup> 4% aqueous solution

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SSC-325LA

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