

## SELVOL™ E 605 Polyvinyl Alcohol

### DESCRIPTION

SELVOL™ E 605 is a low viscosity partially hydrolysed polyvinyl alcohol.

### COMMERCIAL SPECIFICATIONS

IT 06-04-112 P

Test	Specification	Method	Internal Reference	International Reference
Viscosity <sup>(a)</sup> (cps)	4.0 – 5.0	Brookfield	IT 06-06-225 P	ISO 2555
Degree of Hydrolysis Mol %	78.5 – 82.0	Titration	IT 06-06-224 P	
Ash <sup>(b)</sup> Wt %	0.5 Max.	ISE	IT 06-06-200 P	
Volatile Wt %	5.0 Max.	Drying	IT 06-06-221 P	
pH <sup>(c)</sup>	4.5 – 6.5	Potentiometry	IT 06-06-226 P	ISO 976

(a) Of a 4% aqueous solution at 20°C (b) Expressed as Sodium Oxide (c) Of a 4% aqueous solution

### GENERAL PROPERTIES

Appearance .....	Off white granular solid
Refractive Index $n_D^{20^\circ\text{C}}$ .....	1.52 - 1.55
Specific gravity .....	1.27 - 1.31
Specific heat (J/g K) .....	1.65 - 1.67
Thermal conductivity (W/m C) .....	~2
Mean coefficient of thermal expansion at 0-45°C ( $\times 10^{-5} / ^\circ\text{C}$ ) .....	7-10
Glass transition temperature ( $^\circ\text{C}$ ) .....	58
Melting point ( $^\circ\text{C}$ ) .....	180
Light stability .....	Excellent
Electrical resistivity ( $\Omega \text{ cm} \times 10^7$ ) .....	3.1 - 3.8

### PACKAGING

SELVOL™ E 605 can be made available in the following packaging:

- 25 Kg Antistatic Polyethylene bags palletised on CP1 pallets 1.25 TM (shrink wrapped or stretch wrapped) 4 way entry pallets.
- 500 Kg and 1000 Kg Polypropylene Rafia Big Bag palletised on 90 x 90 cm (stretch wrapped) 4 way entry pallets.
- Bulk transportation vehicles 20 - 25 TM Maximum.
- Other packaging may be available on request.

### STORAGE

SELVOL™ E 605 Polyvinyl alcohol stored in dry conditions in his original packaging has a shelf life of five years.



## TRANSPORT

Not regulated.

## HEALTH, SAFETY, ENVIRONMENT

Please refer to the **SELVOL™** Material Safety Data Sheet for the product.

## OTHER INFORMATION

- Customs Tarif No: 3905.3000.
- Polyvinyl alcohol is registered in the following inventories: AICS (Australia), CEPA DSL (Canada), TSCA (United States), MITI (Japan), AUSTRIA, CHINA, PHILIPPINES and SOUTH KOREA.
- CAS NUMBER: 25213-24-5

## FOOD CONTACT STATUS

**SELVOL™ E 605** conforms to various FDA and BfR regulations for use in food contact applications. The user should check the regulation corresponding to the proposed application, in order to verify that the **SELVOL™** grade to be used is within the specified limitations. For more details the user is invited to contact our customer service department.

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