



# Selvol™ 513 Polyvinyl Alcohol

## SALES SPECIFICATION

Specifications		Limits
Hydrolysis, mole%		87.50 +/- 1.50
4% Solution Viscosity, cP <sup>1</sup>		14.00 +/- 1.00
Total Volatiles, wt% <sup>2</sup>	Max.	5.00
Total Organic Volatiles, wt%	Max.	1.00
Methanol, wt%	Max.	0.90
Ash - ISE, wt% <sup>3</sup>	Max.	0.70
4% Solution pH <sup>4</sup>		5.50 +/- 1.00

<sup>1</sup> 4% aqueous solution, 20°C

<sup>2</sup> Total volatiles including water

<sup>3</sup> As % Na<sub>2</sub>O, corrected volatiles

<sup>4</sup> 4% aqueous solution

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